



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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D2530
Job Sheet 194763-A



Part No: D2530

Job Qty: 5 pcs

Part Name: Handle Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/7/19

Job Tracking No:

Due Date: 6/26/19

Created By: Eric Larocque

Type: Stock

Description:

Note: DWG REV B IPP Rev:E Removed Purchasing 05-11-07 JLM IPP Rev:F 11.01.07 chg qc 5 to 6 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	QC 5	5 pcs	6/26/19	0.00	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		EL
							QC 5 - 30		
							QC 5 - 40		
120	Large Fab - Welded Assy-2-B4B	5 pcs	6/26/19	0.00	2.00		Large Fab - 1 - B4B		EL
							Large Fab - 10 - B4B		
							Large Fab - 2 - B4B		
							Large Fab - 3 - B4B		
							Large Fab - 4 - B4B		
							Large Fab - 5 - B4B		
							Large Fab - 6 - B4B		
							Large Fab - 7 - B4B		
							Large Fab - 8 - B4B		
130	QC 9	5 pcs	6/26/19	0.00	0.00		QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		DAS 43

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Container No: S203312



Part: D2530

Job No: 194763 - A

Serial No/Batch: S203282

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/07/19

140	QC 5	5 pcs	6/26/19	0.00 0.00	QC 9 - 50	
					QC 9 - 9	
					QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	DAS
					QC 5 - 43	43
					QC 5 - 49	9-89
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
150	Powdercoat - 4 Black Sand - B4B	5 pcs	6/26/19	0.00 0.19	Powdercoat - 1 - B4B	
					Powdercoat - 2 - B4B	
					Powdercoat - 3 - B4B	
					Powdercoat - 4 - B4B	14-5-6
160	QC 3	5 pcs	6/26/19	0.00 0.00	QC 3 - 10	
					QC 3 - 13	
					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	DAS
					QC 3 - 36	19
					QC 3 - 41	9-89
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	
					QC 3 - 68	
					QC 3 - 9	
					QC 3 - 40	
					QC 3 - 19	
					QC 3 - 43	
					QC 3 - 24	
170	Packaging 3-1 - Stock - B4B	5 pcs	6/26/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 -	

				B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	FP-001 11 14-8-8
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS 21 9:00 AUG 07 2019
180 QC 21 - SA	5 pcs	6/26/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 110 - (QC5- Inspect part completeness to step on W/O) Descriptions: 120 - 1-Weld as per Dwg D2530 and QSI 004 using Welding Jig DT8301 130 - (QC9- Inspect visual per QSI004- Fusion Welds) 140 - (QC5- Inspect part completeness to step on W/O) 150 - (Black Sandtex(Ref:4.3.5.7) per QSI005 4.3) START TIME: 2:45pm FINISH TIME: 3:00pm 375° 160 - (QC3- Inspect Part Finish) 170 - (Identify as per dwg & Stock Location: _____) 180 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D2534	Lock Plate	10 pcs (2 ea)	120-Large Fab - Welded Assy-2- B4B	5202984	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
120-Large Fab - Welded Assy-2- B4B	D2534	10	51	0
Part Specifications				
Specifications could not be found.				

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